

Work Order ID 67781 -1

Wednesday, March 30, 2011 11:20:05 AM



Page 1

Item ID: D212-580-043

Revision ID:

Item Name: LED Pulse Light

Start Date: 3/30/2011 Start Qty: 2.00

Required Date: 3/31/2011 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9538

A

IIN-D212-580-2

B

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPPD212-580-043/ DSI 9538 CHG001

8/10/06

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

4/4/4 @

Work Order ID 67781

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Item ID: D212-580-043

Accept



Setup Start



Revision ID:

Item Name: LED Pulse Light

Stop



Start Date: 3/30/2011 Start Qty: 2.00

Required Date: 3/31/2011 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/14/06



130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD212-580-043/ DSI 9538

Location:

PPP rev:

A32

11/4/06

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/06

11-04-06

Picklist Print

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Page 1

Work Order ID: 67781

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light



Start Date: 3/30/2011

Required Date: 3/31/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP rev:B
10.10.12 AS PER ECN10-618 DD VRF:JLM IPP rev:C 10.11.22
AS PER ECN10-642 DD VRF:JLM IPP rev:C 10.12.16 AS PER
ECN10-658 DD VRF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

EWLA1000DBDSDW

Purchased

No

8 on order

110

Each

2.0000

2

4

117252

[Handwritten signature]

LED Light

Location

Loc Qty

Loc Code

ST387

2

116707

2

D4078-1

Manufactured

No

110

Each

0.0000

2

4

67470

[Handwritten signature]

Clamp Half

D4079-1

Manufactured

No

110

Each

0.0000

2

4

67470

[Handwritten signature]

Clamp Half, Attachment

D4081-1

Manufactured

No

110

Each

7.0000

2

4

67471

[Handwritten signature]

Bushing

Location

Loc Qty

Loc Code

ST121

7

61872

7

MS26574-3

Purchased

No

110

Each

0.0000

1

2

61872-3

117263

[Handwritten signature]

Circuit Breaker

MS22073-3

Purchased

No

110

Each

0.0000

1

2

M115688

[Handwritten signature]

Circuit Breaker

Picklist Print

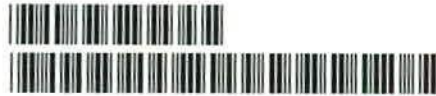
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Page 2

Work Order ID: 67781

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light



Start Date: 3/30/2011

Required Date: 3/31/2011

Start Qty: 2.00

Required Qty: 2.00

MS24524-21

Purchased

No

110

Each

4.0000

1 2



Switch (On-Off-On)

Location

Loc Qty

Loc Code

ST308

4

115698

4

110

Each

1.0000

1 2

1210/2405-2A

Purchased

No



Pulse Light Module

on order

Location

Loc Qty

Loc Code

st376

1

116662

1

110

Each

4.0000

1 2

206486-2

Purchased

No



Connector, Socket (J1000)

Location

Loc Qty

Loc Code

ST511

4

116514

4

110

Each

4.0000

1 2

206485-1

Purchased

No



Connector, Plug (J1000)

Location

Loc Qty

Loc Code

ST511

4

116514

4

110

Each

4.0000

1 2

206458-1

Purchased

No



Feed-thru, Receptacle (J2/J3)

Location

Loc Qty

Loc Code

ST511

4

116514

4

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Shop Packet Print

Page 2

Picklist Print

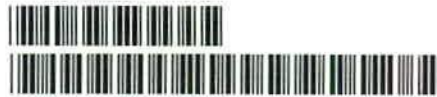
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Work Order ID: 67781

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light



Start Date: 3/30/2011

Required Date: 3/31/2011

Start Qty: 2.00

Required Qty: 2.00

206460-1
Connector, Plug (P2)

Purchased

No

110

Each

4.0000

1

2



Location

Loc Qty

Loc Code

ST511

4

116523

4

110

Each

8.0000

1

2



205838-1
Connector, Plug (P3)

Purchased

No

Location

Loc Qty

Loc Code

ST511

8

117238

8

110

Each

60.0000

10

20



M39029/64-369
Contacts, Pins (J1000)

Purchased

No

Location

Loc Qty

Loc Code

ST516

60

117238

60

110

Each

225.0000

30

60



M39029/63-368
Contacts, Sockets (P1000)

Purchased

No

Location

Loc Qty

Loc Code

ST511

25

115655

25

ST516

200

117238

200

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Picklist Print

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Work Order ID: 67781

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light



Start Date: 3/30/2011

Required Date: 3/31/2011

Start Qty: 2.00

Required Qty: 2.00

1-206062-4

Purchased

No

110

Each

16.0000

4

8

Connector Backshell

Location

Loc Qty

Loc Code

ST511

16

117238

16

110

Each

488.0000

2

4

AN4-17A

Purchased

No

Bolt

Location

Loc Qty

Loc Code

ST359

488

116419

188

116704

300

110

Each

14.0000

4

8

AN3-7A

Purchased

No

Bolt

Location

Loc Qty

Loc Code

ST351

14

114784

14

110

Each

3,279.000

2

4

MS21042L4

Purchased

No

Nut

Location

Loc Qty

Loc Code

ST300

3279

116188

1279

116823

2000

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Work Order ID: 67781

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light



Start Date: 3/30/2011

Required Date: 3/31/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

110

Each

2,177.000

7

14



Nut

Location

Loc Qty

Loc Code

ST300

2177

116391

577

116540

800

116549

800

116351

NAS1149D0463J

Purchased

No

110

Each

3,014.000

4

8



Washer

Location

Loc Qty

Loc Code

FP-B

18

116805

18

ST298

2996

117065

2996

117065

NAS1149D0363J

Purchased

No

110

Each

2,000.000

8

16



Washer

Location

Loc Qty

Loc Code

ST298

2000

116583

2000

116583

AN525-832R10

Purchased

No

110

Each

79.0000

4

8



Screw

Location

Loc Qty

Loc Code

ST326

79

115622

79

115622

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Picklist Print

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Work Order ID: 67781

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 3/30/2011

Required Date: 3/31/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L08

Purchased

No

110

Each

371.0000

4 8



Nut

Location

Loc Qty

Loc Code

ST300

371

117087

371

NAS1149DN816J

Purchased

No

110

Each

306.0000

8 16



Washer

Location

Loc Qty

Loc Code

ST298

306

114808

46

116712

260

MS35206-217

Purchased

No

Each

42.0000

8



Screw

Location

Loc Qty

Loc Code

ST294

42

107063

42

MS21042L04

Purchased

No

110

Each

182.0000

4 8



Nut

Location

Loc Qty

Loc Code

ST300

182

11492

44

1269

54

1582

84

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Picklist Print

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Work Order ID: 67781

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light



Start Date: 3/30/2011

Required Date: 3/31/2011

Start Qty: 2.00

Required Qty: 2.00

NAS1149DN432J

Purchased

No

110

Each

108.0000

8

16



Washer

Location

ST298

116702

11735

Loc Qty

108

100

8

Loc Code

116702

67781-1x1 per ecn 11-544

B6766 B67669 2x

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7.0 PARTS LIST

8

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDSDW	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard

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Revision: C
Date: 11.03.21